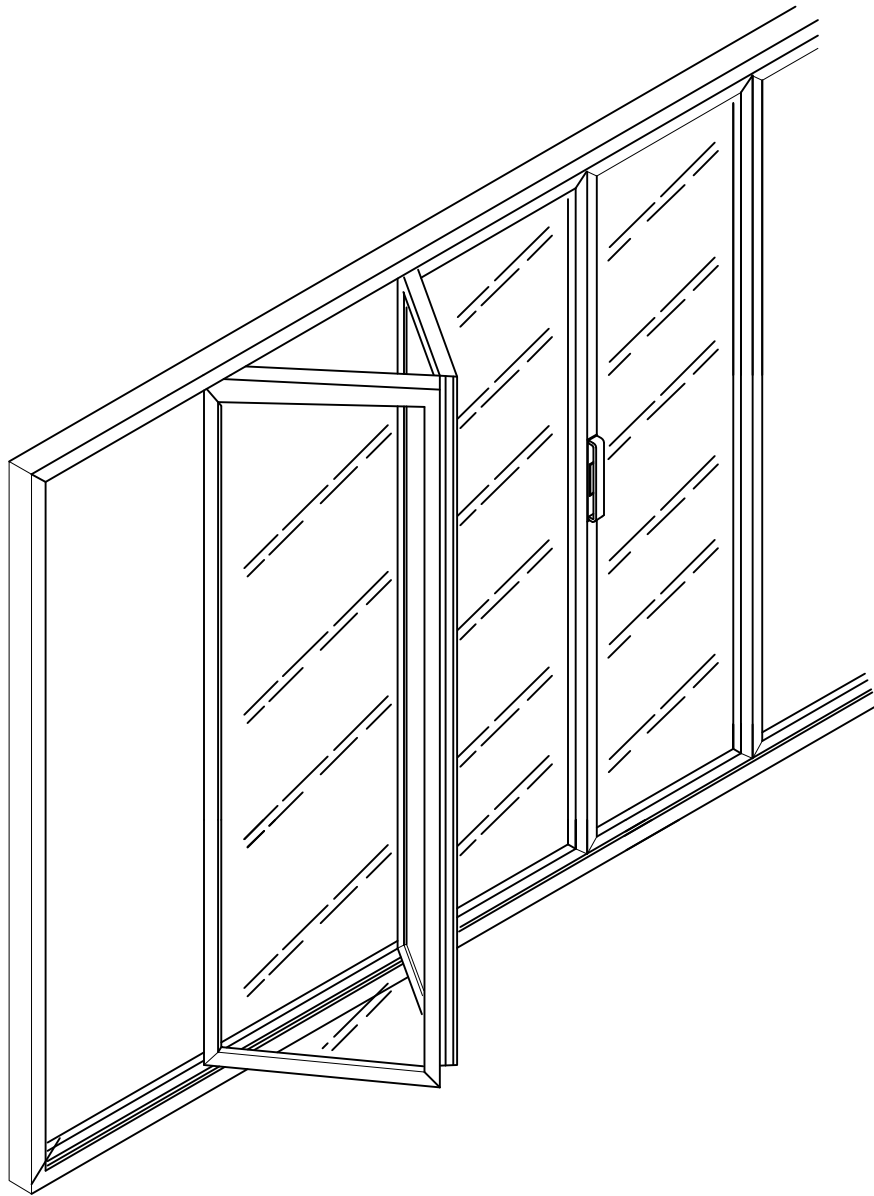


# SERIES 66

IN OR OUTSWING

# FOLDING

# ALL WOOD

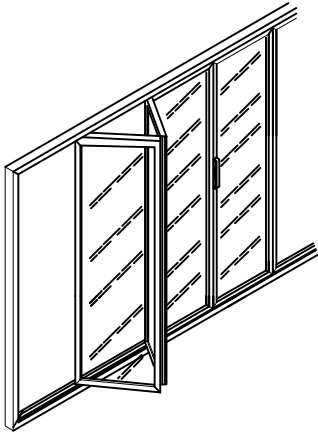


3415 BELLINGTON RD N.LAS VEGAS, NV 89030  
PANDA@PANDA-WINDOWS.COM

WWW.PANDA-WINDOWS.COM

PHONE:(702) 643-5700  
FAX: (702) 643-5715

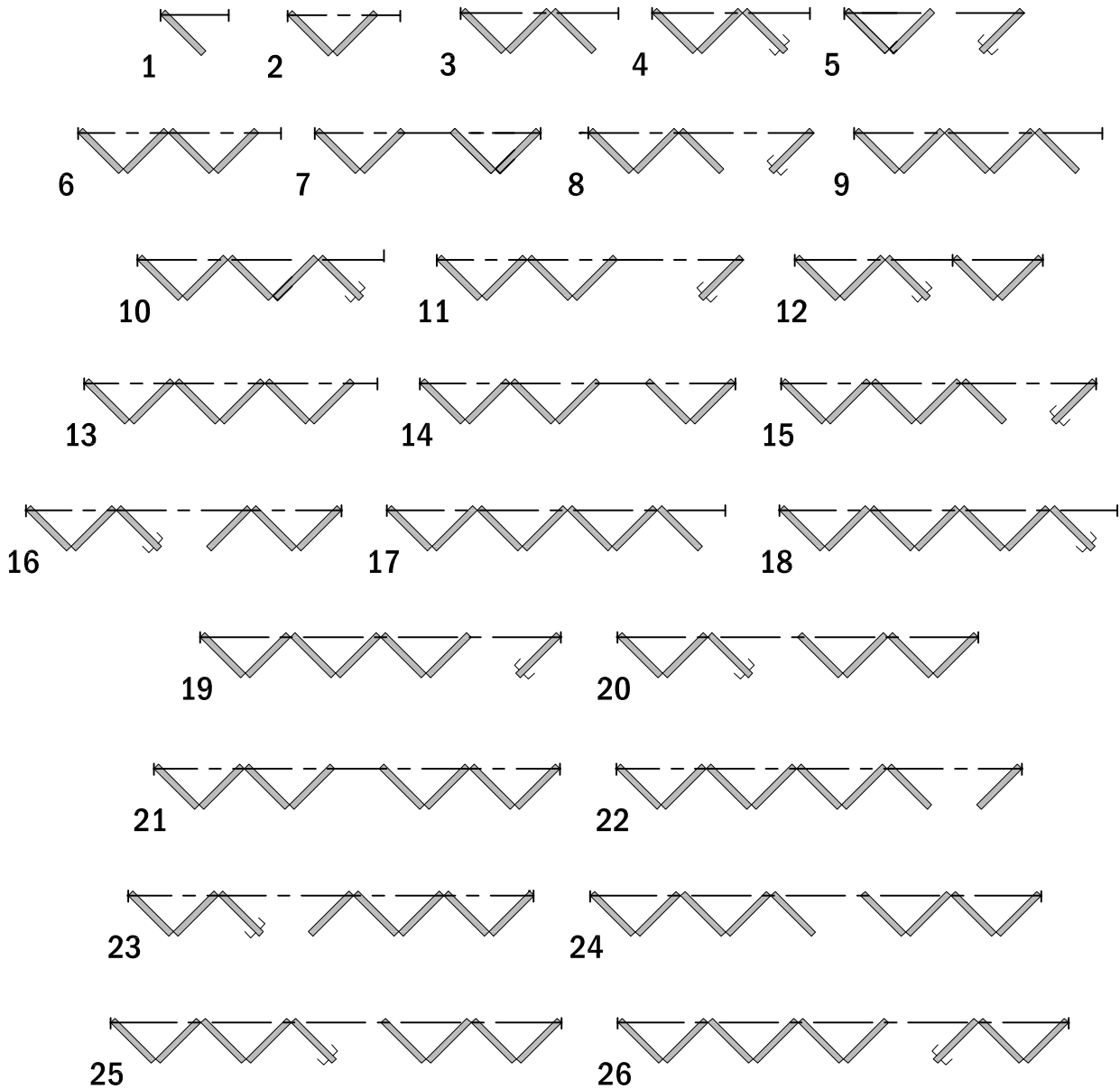
**SERIES 66**  
IN OR OUTSWING  
**FOLDING**  
ALL WOOD



## CONTENTS

1. TECHNICAL DESCRIPTION
2. TYPOLOGY
3. VERTICAL SECTION
4. HORIZONTAL SECTION
5. BOTTOM TRACKS
6. HEADER TRACKS
7. SIDE FRAMES
8. ARTICULATING JOINT
9. BI-PARTING JOINT
10. SINGLE SWING JOINT
11. DOUBLE SWING JOINT
12. 90° JOINTS

# MOST COMMON CONFIGURATIONS



- PANEL WIDTHS UP TO 42 INCHES
- PANEL HEIGHTS UP TO 120 INCHES
- INSWING AND OUTSWING AVAILABLE
- INSIDE AND OUTSIDE 90° CORNER CONFIGURATION ALSO AVAILABLE

## TECHNICAL DESCRIPTION

The Panda Series 66 All Wood Folding Door System is custom made to order and consists of engineered wood core frames that run along a single track for minimum obstruction. Maximizing the opening to more than 90 % Panels can fold to the interior or exterior to meet project needs.

### Profiles:

Profiles are made up of engineered wood cores with a 1/4" wood veneer. This design prevents twisting and warping found in other designs. The veneer may be virtually any wood available on the market.

### Hardware:

The S.66, unlike other all-wood folding doors, has locking hardware that is hidden in the stiles. All hardware from the stainless steel screws, bolts, synthetic wheels and carriages to the EPDM gaskets have been designed exclusively for the S.66 door system.

### Running:

The S. 66 is a top hung, bottom guided system.

### Folding:

The folding door system quickly, easily and silently folds to either side. There are 26 common operational door typologies and when in the open position they maximize 90% of the total rough opening. 90 degree corner options are also available.

### Dimension:

The individual panels in a system are always equal in size and can be a maximum of 42" wide and 120" high. Folding door systems may be as long as you like, as countless panel groups can be built which slide along the tracks and are connected with special joints and seals.

### Glazing:

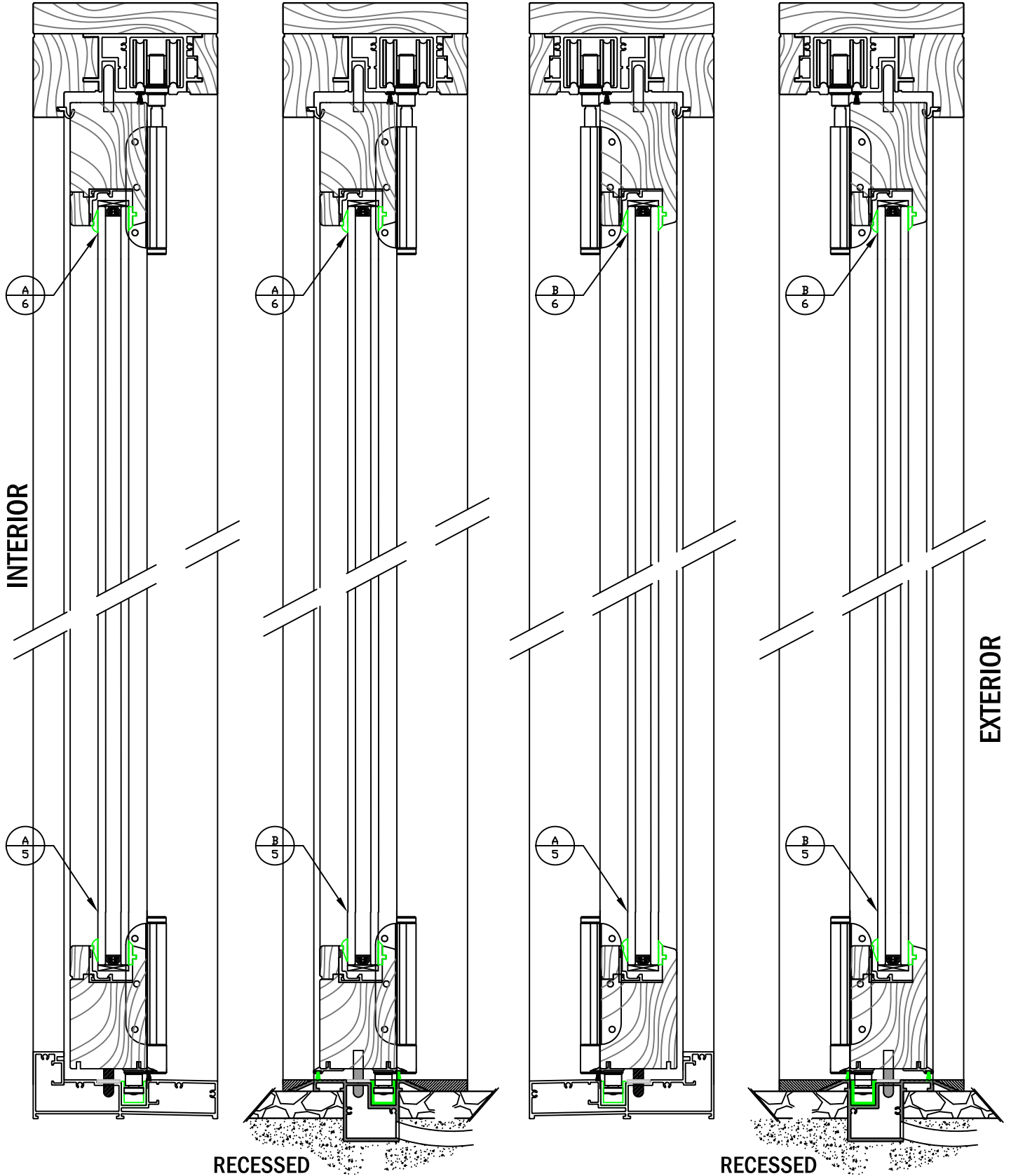
Any type of glass and other materials available, at a thickness of up to 1" may be used.

### Weight:

Each panel weighs approximately 7 to 8 lbs per square foot.

- OUTSWING

- INSWING



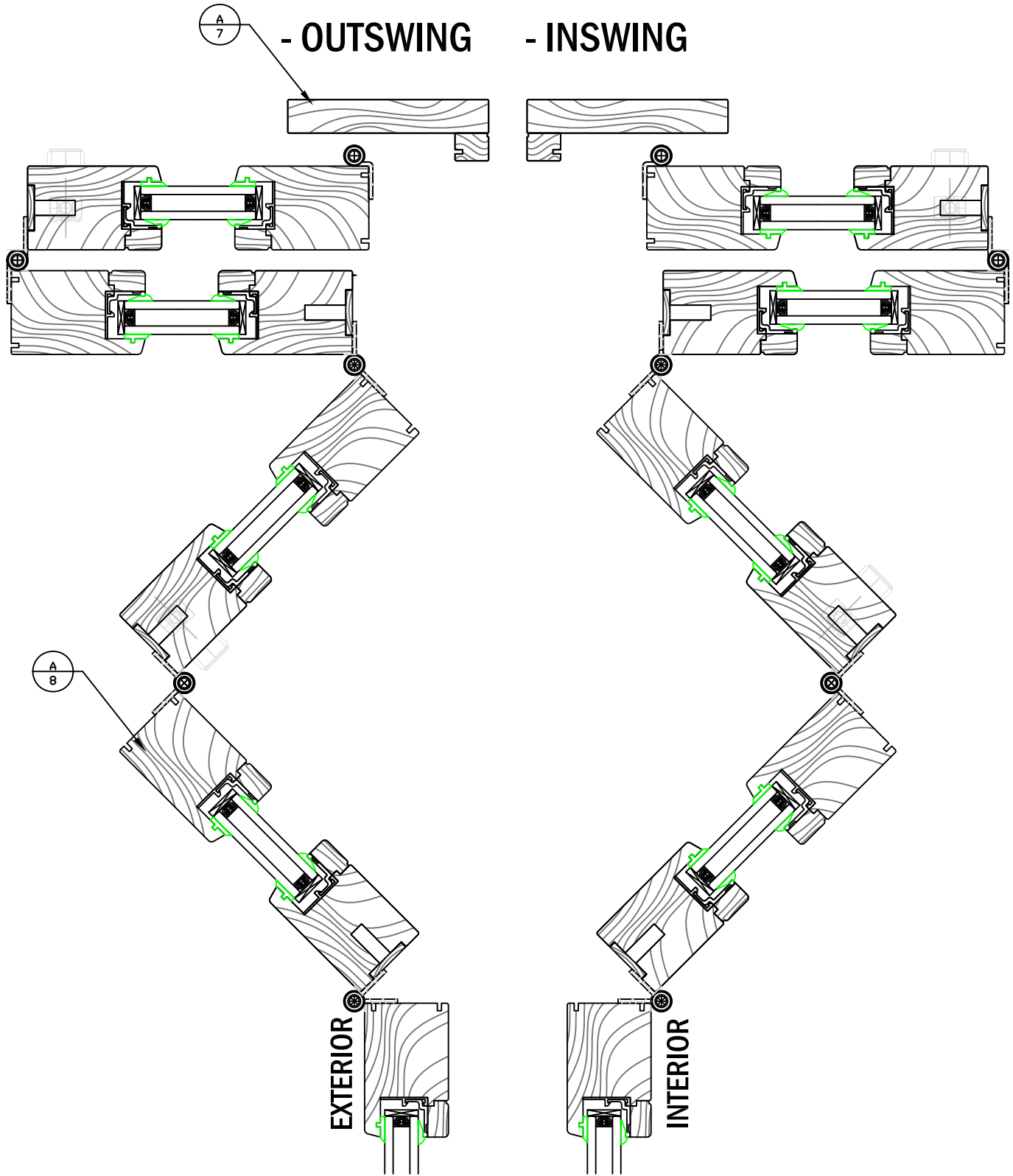
INTERIOR

EXTERIOR

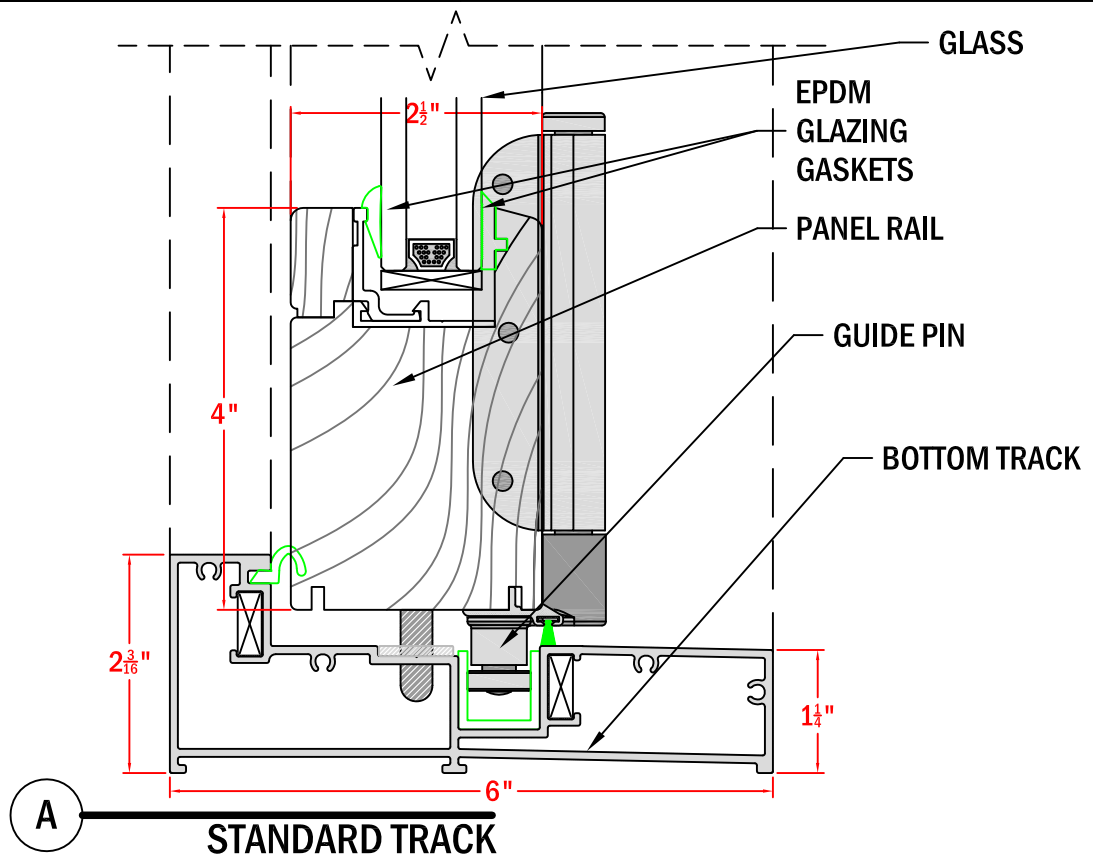
RECESSED

RECESSED

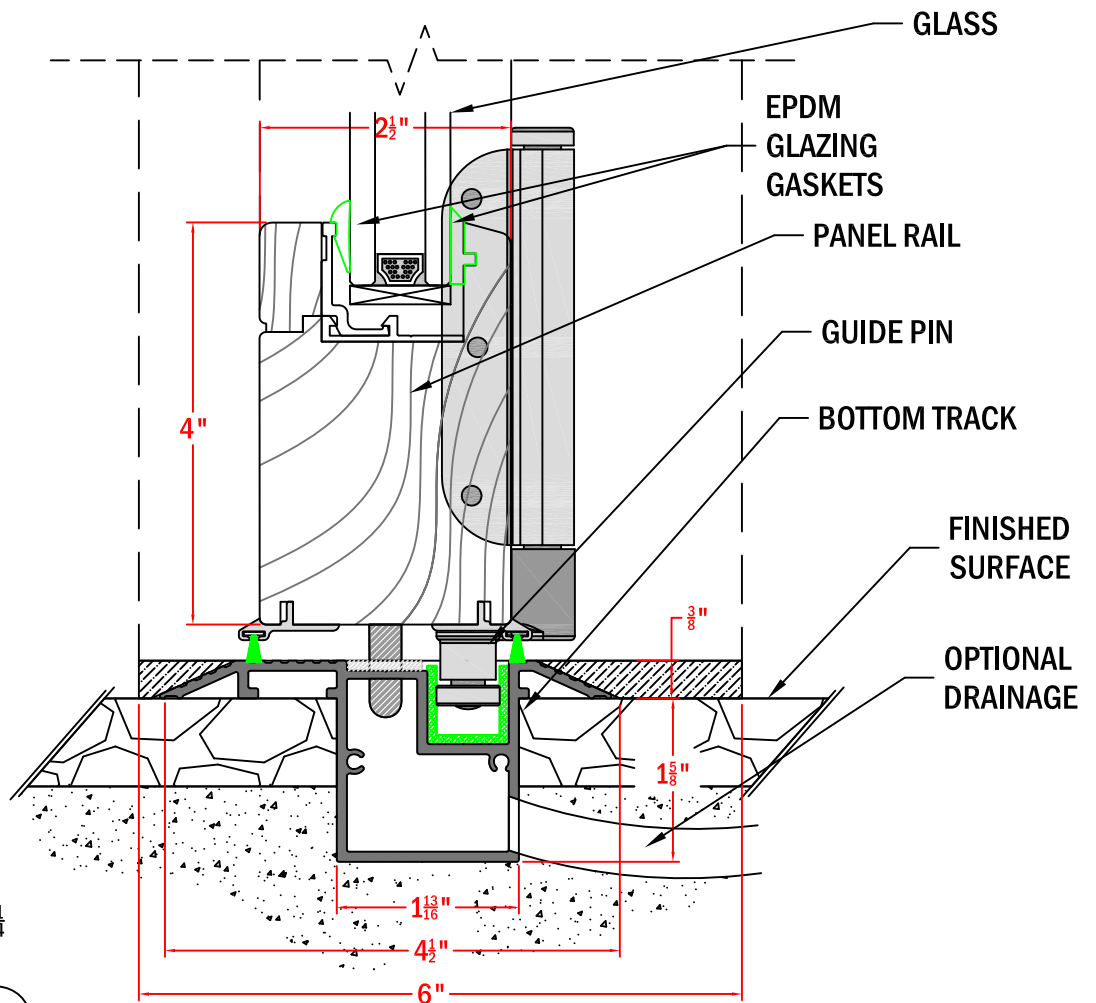
EXAMPLE OF MULTIPLE PANEL ARTICULATION



- PANEL WIDTHS UP TO 42 INCHES
- PANEL HEIGHTS UP TO 120 INCHES
- INSWING & OUTSWING OPERATION



**STANDARD TRACK**



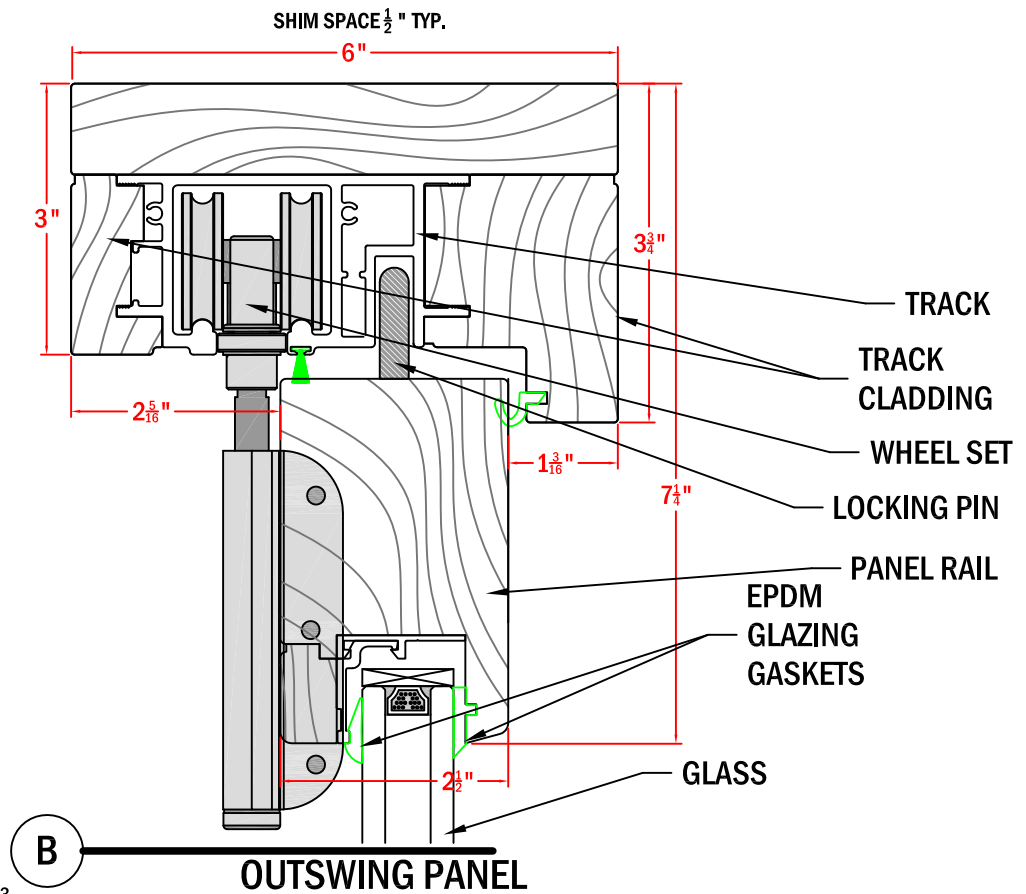
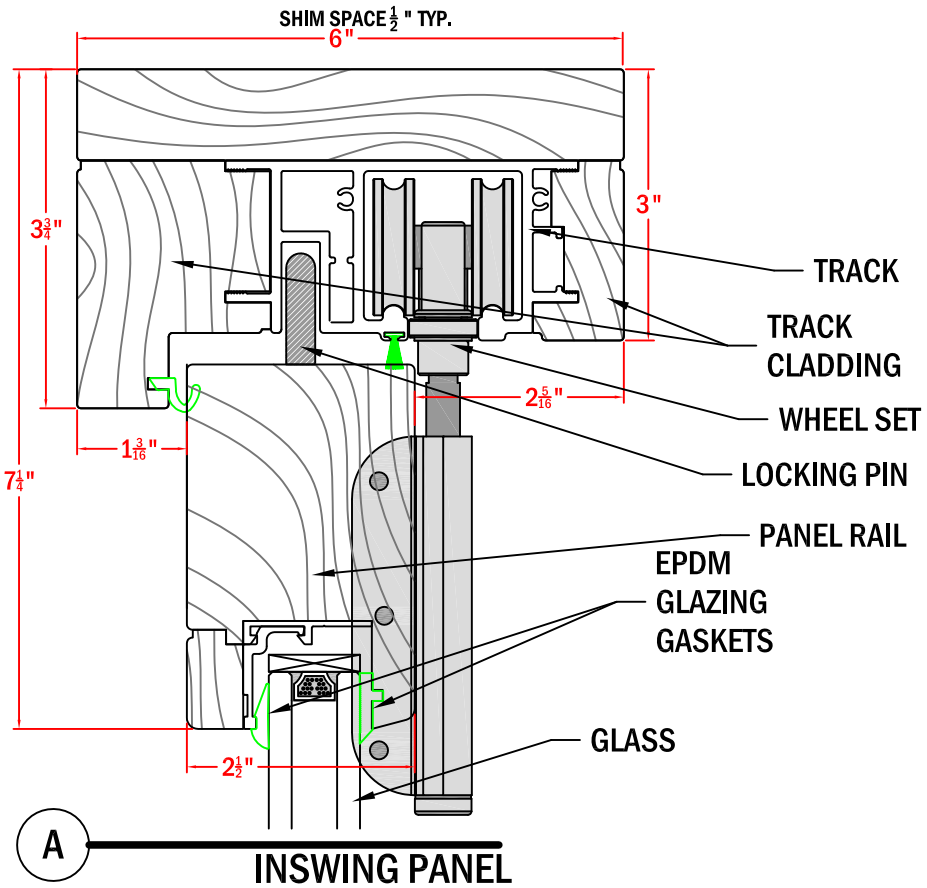
STANDARD GLASS  $\frac{1}{4} \times \frac{1}{2} \times \frac{1}{4}$   
 CLEAR LOW-E INSULATED  
 GLASS THICKNESS  
 MIN.  $\frac{1}{4}$ " - MAX.  $\frac{7}{8}$ "

**RECESSED TRACK**



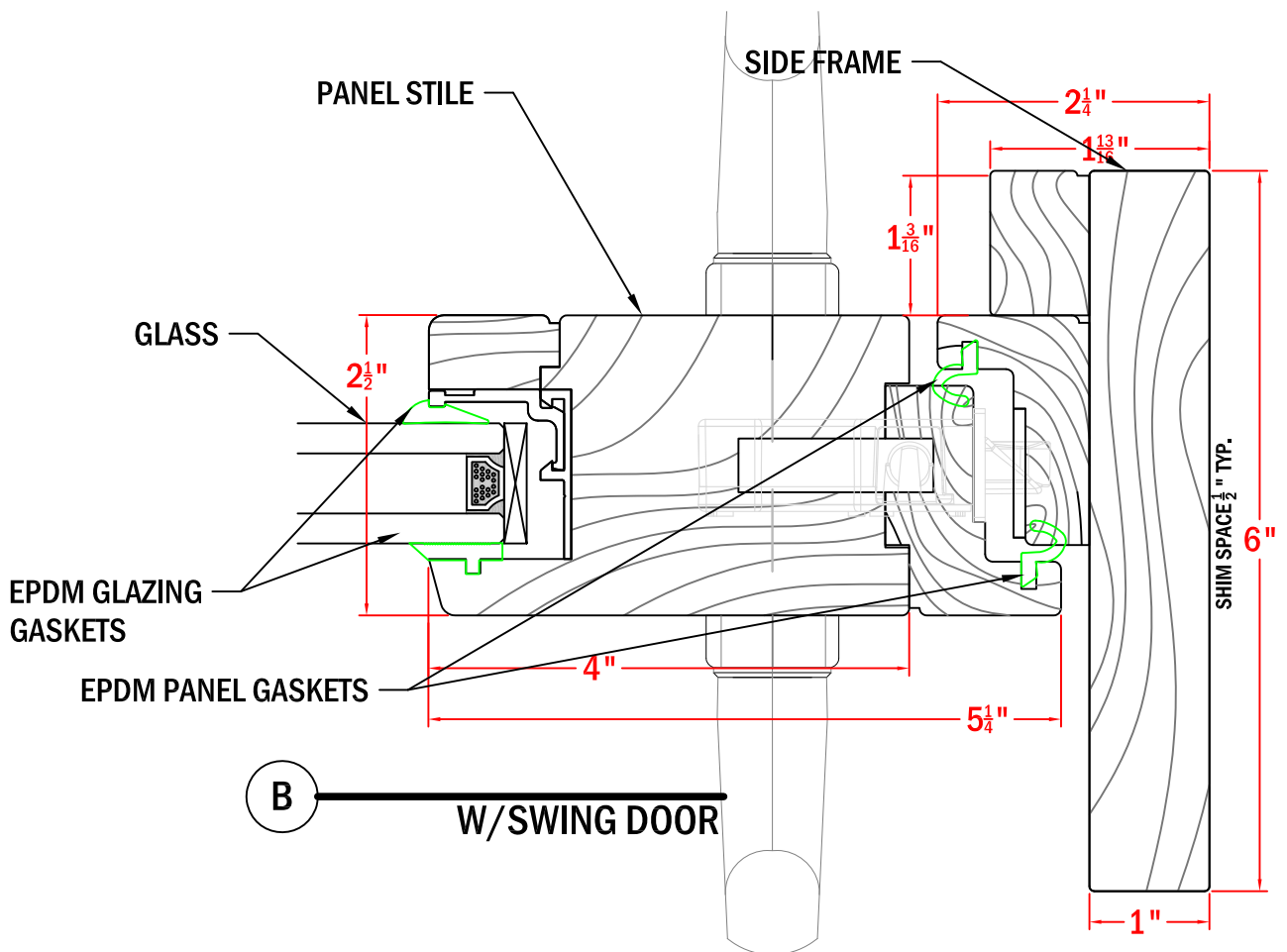
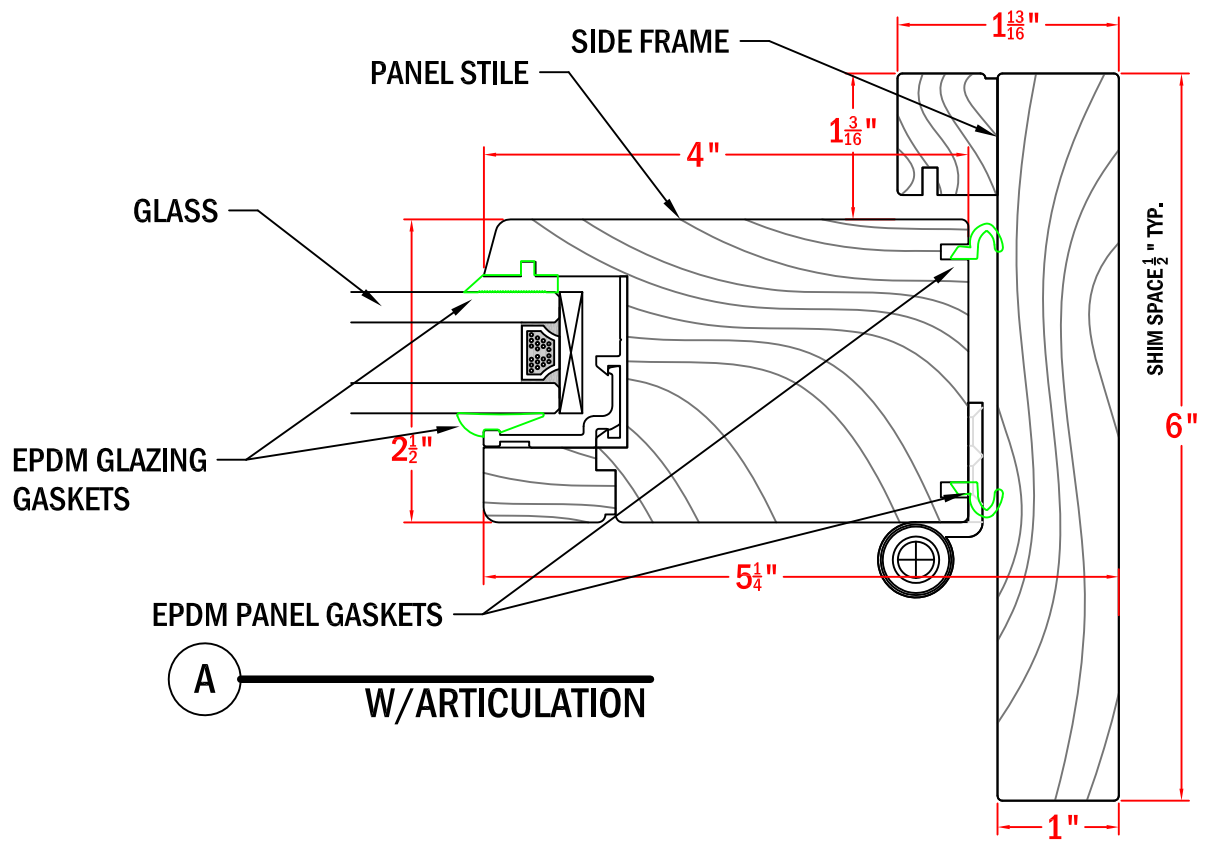
**BOTTOM TRACKS**

SERIES 66 FOLDING | 5

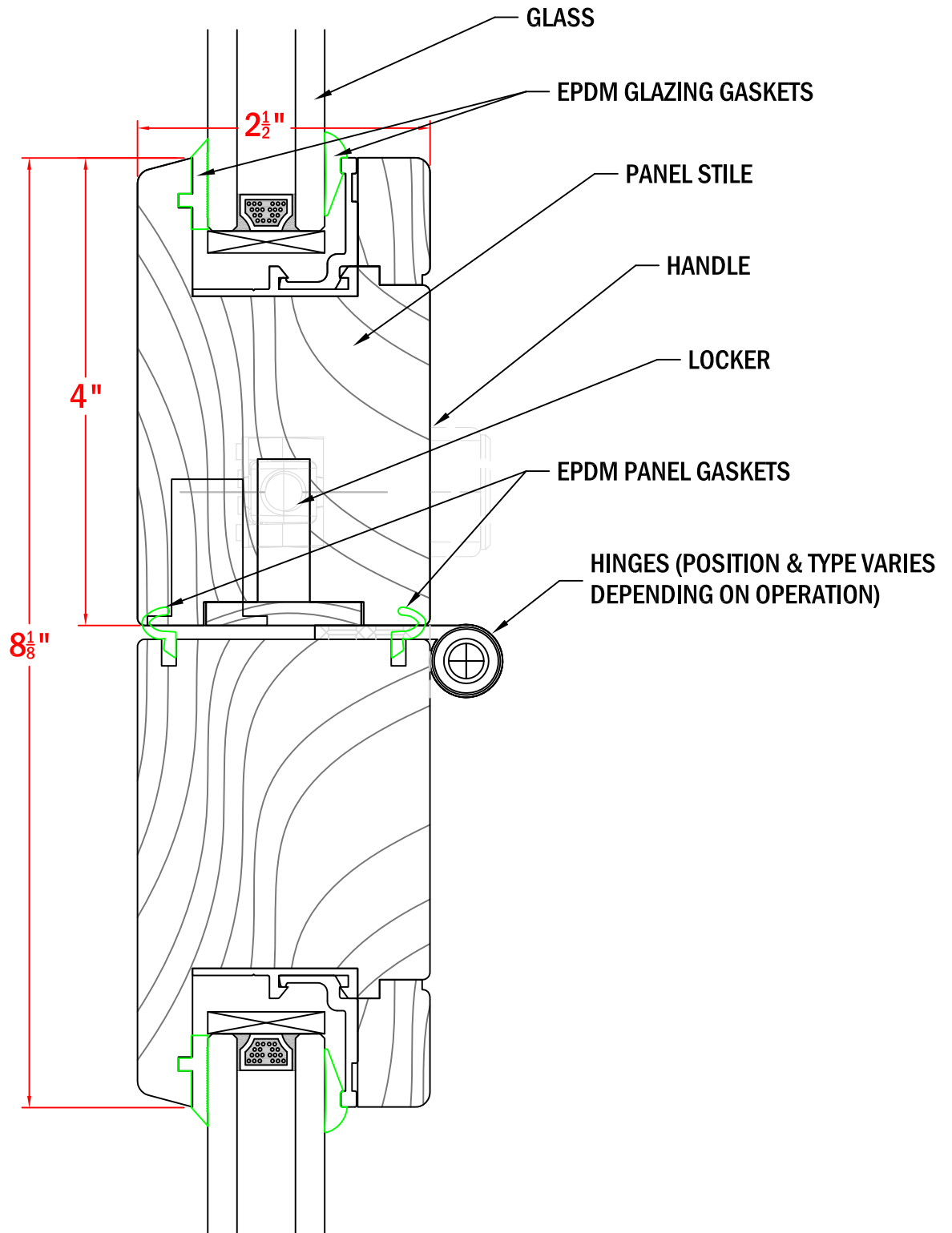


STANDARD GLASS  $\frac{3}{16} \times \frac{1}{2} \times \frac{3}{16}$   
 CLEAR LOW-E INSULATED  
 GLASS THICKNESS  
 MIN.  $\frac{1}{4}$ " - MAX.  $\frac{7}{8}$ "

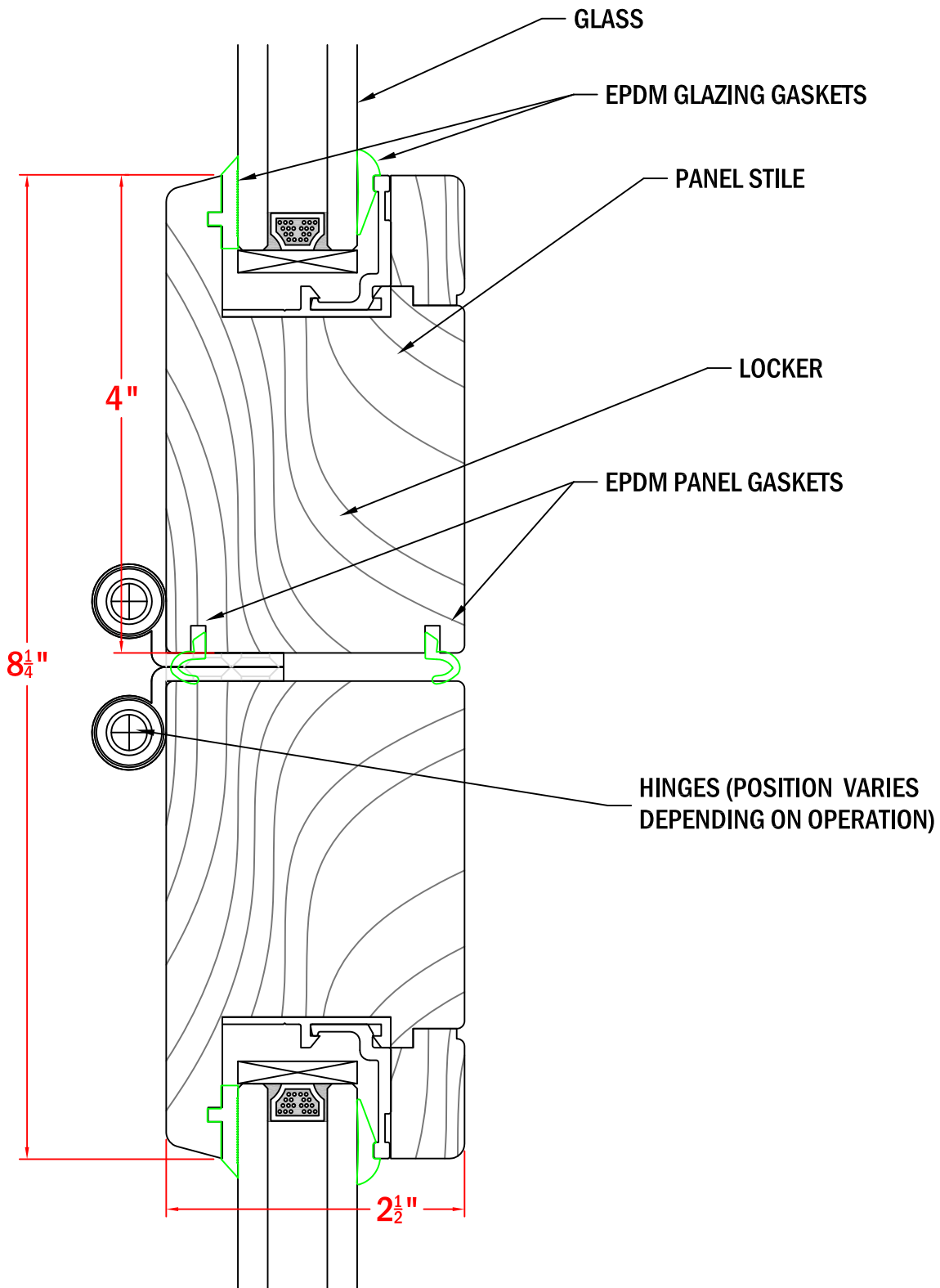


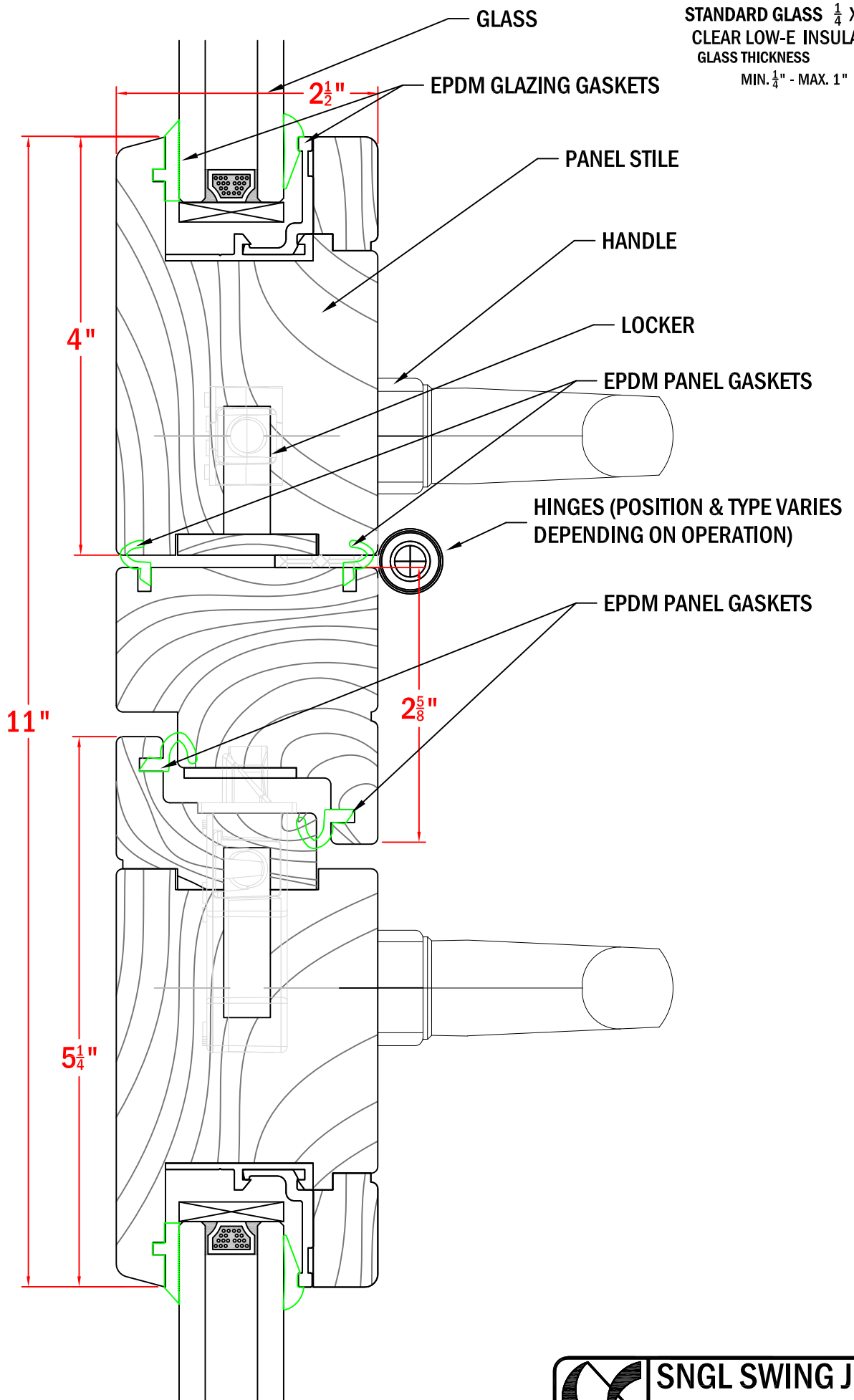


STANDARD GLASS  $\frac{1}{4} \times \frac{1}{2} \times \frac{1}{4}$   
CLEAR LOW-E INSULATED  
GLASS THICKNESS  
MIN.  $\frac{1}{4}$ " - MAX. 1"

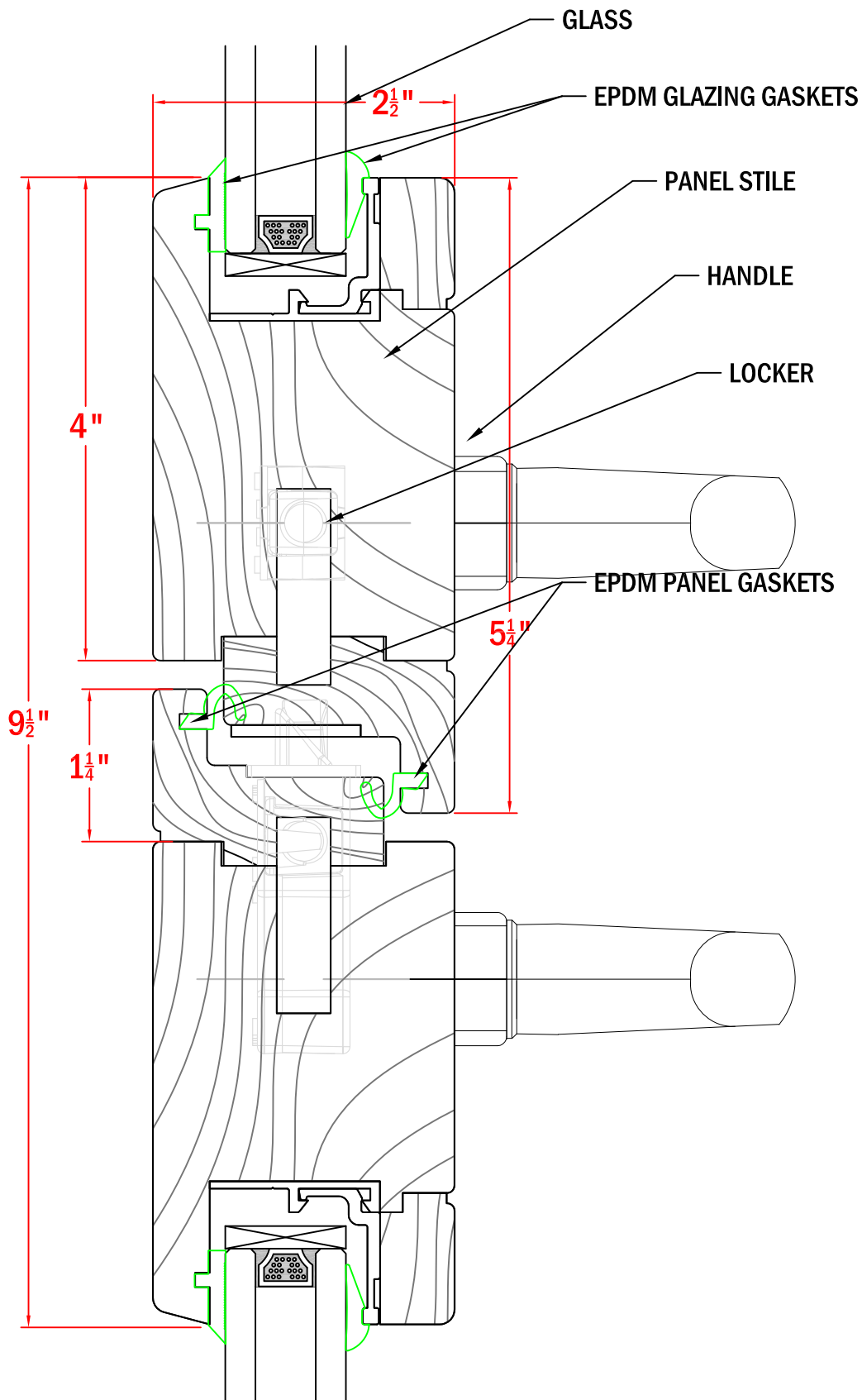


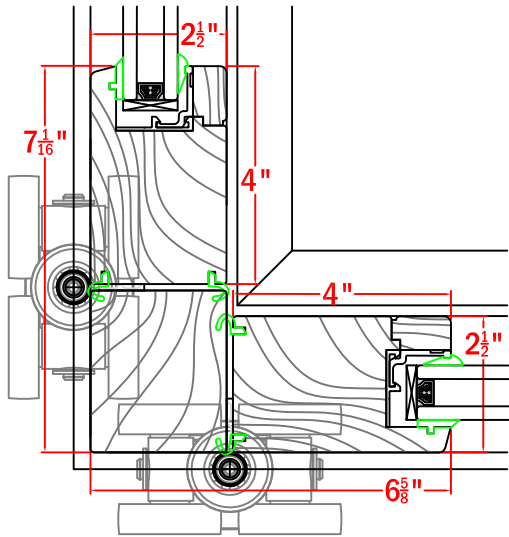
STANDARD GLASS  $\frac{1}{4} \times \frac{1}{2} \times \frac{1}{4}$   
CLEAR LOW-E INSULATED  
GLASS THICKNESS  
MIN.  $\frac{1}{4}$ " - MAX. 1"



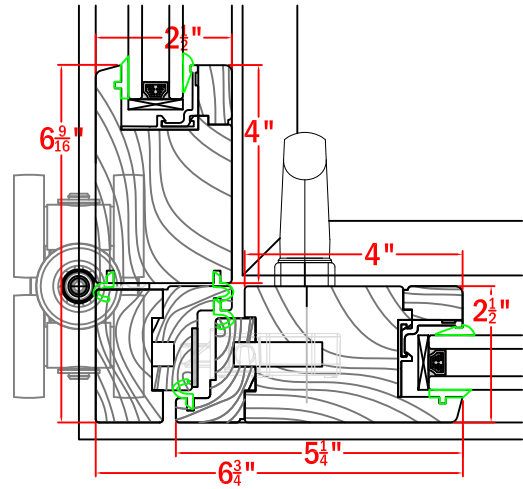


STANDARD GLASS  $\frac{1}{4} \times \frac{1}{2} \times \frac{1}{4}$   
CLEAR LOW-E INSULATED  
GLASS THICKNESS  
MIN.  $\frac{1}{4}$ " - MAX. 1"

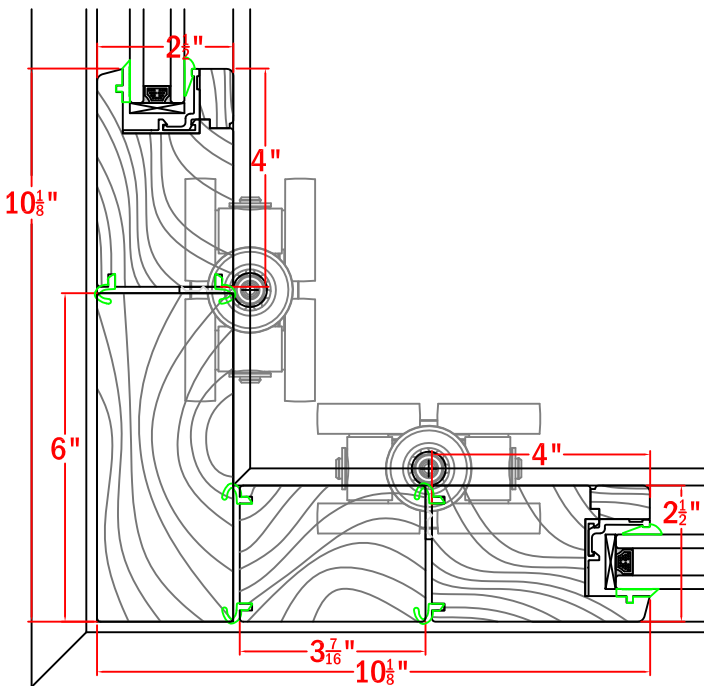




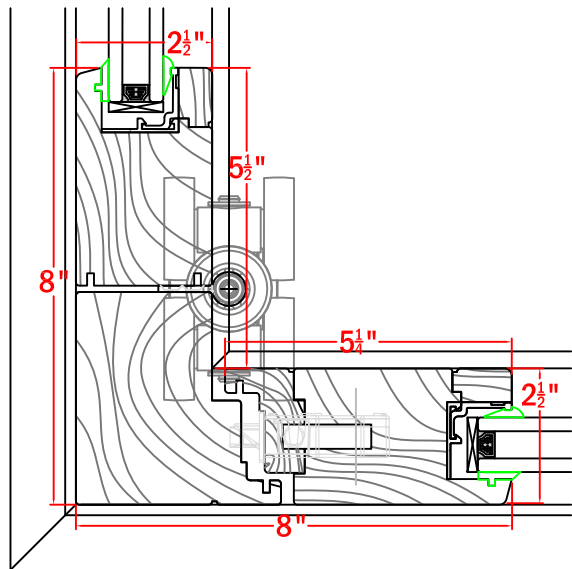
**A** —————  
OUTSWING BI-PARTING



**B** —————  
OUTSWING MAN DOOR



**C** —————  
INSWING BI-PARTING



**D** —————  
INSWING MAN DOOR

STANDARD GLASS  $\frac{1}{4} \times \frac{1}{2} \times \frac{1}{4}$   
 CLEAR LOW-E INSULATED  
 GLASS THICKNESS  
 MIN.  $\frac{1}{4}$ " - MAX. 1"

	<b>90° CORNERS</b>	
	SERIES 66 FOLDING	12